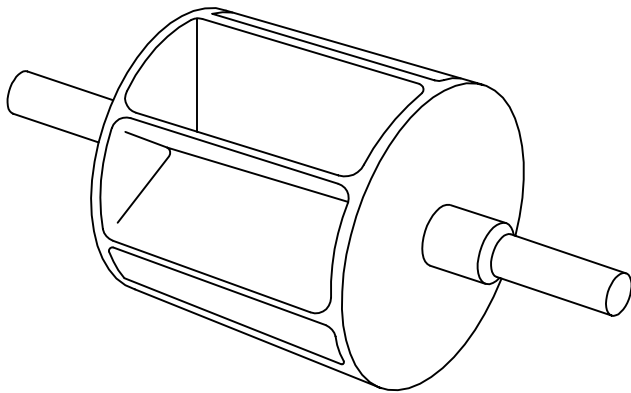


# Tapered Rotor vs. Bolt-On Tips

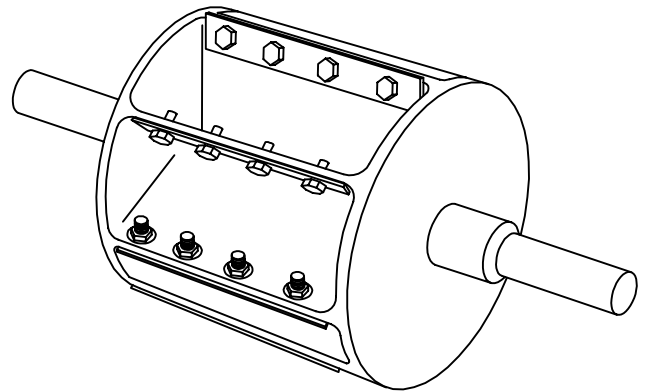
There are three main reasons why you might want to use **bolt-on rotor tips** in your rotary valve design: **(1)** to adjust rotor clearance (to compensate for air leakage, temperature or product characteristics); **(2)** as replaceable wear parts; **(3)** as a scraping blade for sticky material. Our exclusive **Tapered Rotor** avoids many of the reasons bolt-on tips might have been used. In most cases the **Tapered Rotor** eliminates two of the three reasons for using bolt-on tips including rotor clearance adjustment and for wear. The **Tapered Rotor** avoids the contamination problems of bolt-on tips which can trap product in the crevices. Another benefit of the **Tapered Rotor** is that, unlike straight rotors, our rotor can be replaced without being machined for a specific valve body. The **Tapered Rotor** is simply installed and the desired rotor clearance set. The reduction in down time and cost is substantial.

**Tramp Metal** - The last thing you need to risk is tramp metal going downstream to your sifter, packer or final product. The Tapered Rotor can help you avoid this problem.

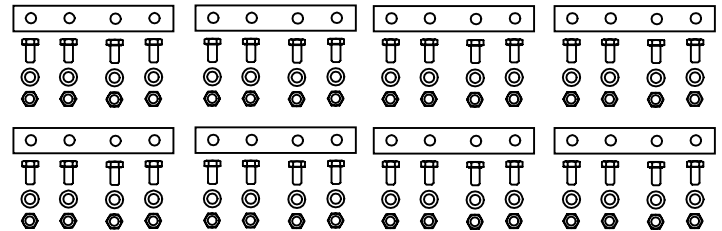


**Tapered Rotor = no loose parts**

*(We do offer bolt-on hardened steel, phosphor-bronze, polyurethane and PTFE tips for applications not fulfilled by the Tapered Rotor alone. Contact our engineering department for recommendations.)*

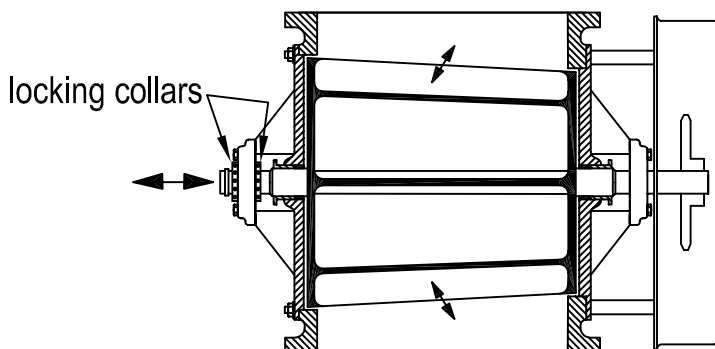


**Bolt-On Tips = 104 to 152 loose parts**



**Rotor Clearance Adjustment** - Proper rotor clearance is important for optimum rotary valve performance. The easier it is to adjust rotor clearance the more likely it will be maintained.

**TAPERED ROTOR** - No disassembly required. External adjustment simply by loosening two external locking collars and set screws.



**BOLT-ON TIPS** - The rotor must be removed from the valve and set on a jig in order to set each blade tip independently via the 4 to 6 retaining bolts or machined to the desired diameter.

